

## Specification for a CD/DVD- Screen printing

### Delivery of the data:

**Format:** PDF (preferred) and Photoshop.

**Color:** 5 colors are possible in one printing process.  
Up to 6 colors are possible if the white surface (this is not possible with a partial white motif) is pre-printed separately.

**Print image:** The printable area is 117 mm in diameter with an inner hole cutout of at least 20 mm. With inner hole cut-outs which are less than 20 mm, clean printing in this area can no longer be guaranteed. Likewise, with CD printing in the interior area from 32 to 34 mm, 100% clean printing cannot be guaranteed. Text elements such as a round text on the CD / DVD should be placed at least 2 mm from the outer edge.

**Line width:** The line width should not be less than 0.15 mm.

**Font size:** The font size should not be less than 4 points.

**Colors:** The data should be created in CMYK. We convert RGB data into current profiles, which might change the outcome of the color. Special colors should be delivered in either Pantone or HKS colors. If possible, only create gray tones in black. Shades of gray made of more than one color tend to lead to a color fluctuation during printing.

**Resolution:** The embedded image data should have a final image resolution of at least 240 DPI. Otherwise a visible stair formation might occur.

**Screen:** We print in offset printing with a 40 screen (100 LPI).

**Print samples:** As print samples we only accept digital proofs that are issued with an ISO-coated profile and with a measurable color wedge or already printed templates. Normal color printouts do not work as print samples. Please consider that there might be differences between paper printed matter or digital proofs comparing to the CD/DVD print.

**Blanks (CD-R):** Please read the specification for blank printing.

**Specification for a CD/DVD - Offset**

■ printable area = 117 mm  
recess of the center hole = 20 mm

■ transparent interior = 36 mm